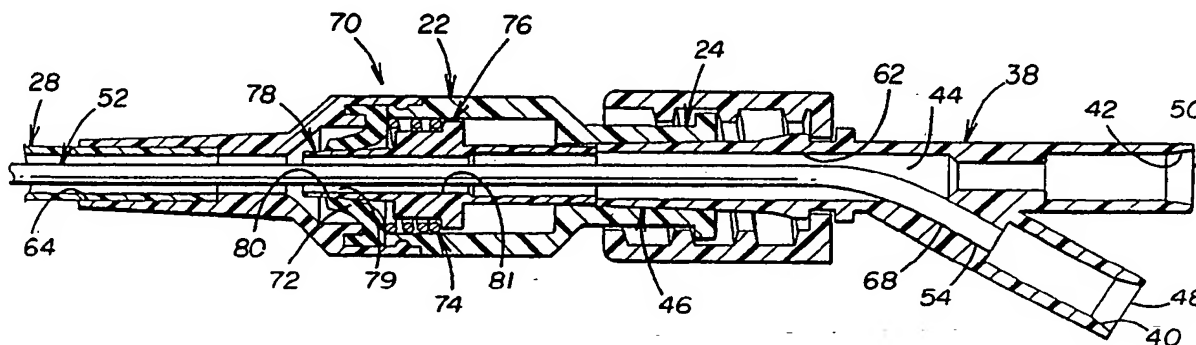




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(54) Title: CATHETER WITH CHANGEABLE NUMBER OF LUMENS**(57) Abstract**

A catheter assembly (10) is provided. An attachment structure (22) has a proximal end portion (24) of an outer cannula (28) attached to it. A needle (18) is insertable through the outer cannula (28) and the attachment structure (22). An inner cannula (52) is attached to an inner cannula attachment region of the attachment structure (22). The inner cannula (52) is insertable axially through the attachment structure (22). The attachment structure (22) can comprise two hubs (38) one for the outer cannula (28) and the other for the inner cannula (52), the two hubs (38) being attachable to one another to form the overall attachment structure (22). A valve structure (70) is associated with the attachment structure (22), suitably with the outer cannula hub (22). The valve structure (70) normally closes communication between an access passage in the attachment structure (22) and the outer cannula lumen (34).

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DescriptionCATHETER WITH CHANGEABLE NUMBER OF LUMENS

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Technical Field

10 The present invention relates to a catheter assembly which includes an outer cannula which is insertable into a body conduit such as a vein. The number of lumens through which samples can be drawn, medicaments introduced or test probes can be inserted can be varied by the physician without removing the
15 outer cannula from the blood vessel. In one embodiment the outer cannula is insertable utilizing an over-the-needle (as opposed to over the wire) insertion technique.

20 Background Of The Invention

Currently there is a need for multi-lumen catheters for a variety of therapies where multiple drug injections are required. Unfortunately, current multi-lumen catheters are positioned in place
25 utilizing a procedure which is bloody, complicated and potentially hazardous to both the patient and the practitioner, especially during central venous catheterization.

A problem with current catheter systems is
30 that once they have been inserted they must be completely removed and replaced if one wants to have more (or less) or cleaner lumens. Thus, a messy and uncomfortable procedure may have to be repeated on a patient whose body is already under stress.

35 Another problem with existing multi-lumen catheters is that all of the methods of inserting them cause blood loss that is dangerous to both the patient

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and the practitioner. The most common method is to utilize a needle to locate and pierce the blood vessel. A guide wire is then inserted through the needle into the blood vessel. The needle is then removed leaving the guide wire in place. The insertion site is often enlarged by sliding a dilator sheath down the guide wire to stretch open the skin and the vessel wall. The multi-lumen catheter is then slid along over the guide wire and through the now enlarged opening formed by the dilator sheath. Once the catheter has reached the proper location the guide wire and the dilator sheath are removed. The dilator sheath must be removed because its size and stiffness are a potential cause of serious injury (perforation, irritation) to the blood vessel.

Another current alternative is to directly expose and partially transect a vein whereby the catheter may be directly inserted into the vein. This can be a very bloody procedure and infection can easily set in.

As mentioned above, another problem with current multi-lumen catheters of the nature discussed above is that if one wishes to change from, for example, a two lumen catheter to a three lumen catheter, or if one wishes to change the size of the lumens, this can only be accomplished by removing the catheter which is in place and replacing it with another catheter utilizing one of the above mentioned bloody and dangerous techniques.

A catheter system marketed by Arrow International, Inc. under the trademark Arrow-Flex allows for the insertion and removal of an inner cannula through a septum and through the lumen of an outer cannula. This system is, however, designed only

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for a very short term of use (during an operation) and can only be left in place at great risk to the patient. The outer cannula is made from a stiff polymer to aid in the forceful insertion procedure required to stretch the skin and blood vessel. Also, any liquids being flowed through the outer cannula lumen (i.e., through the annular space between the inner and outer cannulae) must be introduced downstream of the septum whereby the space immediately downstream of the septum (and upstream of the introduction of the liquid) is substantially stagnant. Furthermore, the fact that this space is not flushed out means that if the fluid being flowed through the outer cannula lumen is changed, there will be a transition time during which a mixture of the old and new fluids will be present. As some medicaments are not compatible with others such mixing can be undesirable.

Yet further, the multi-lumen catheters of the prior art have generally been fabricated of materials which are relatively stiff in order to allow them to be inserted and which thereafter remain relatively stiff while they are within the patient's body. As a result, these catheters can cause perforation of major veins which can result in death. For this reason these types of catheters are removed as soon as possible and replaced with softer catheters for the ongoing delivery of medicaments.

The present invention is directed to overcoming one or more of the problems as set forth above.

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Disclosure Of Invention

One embodiment of the invention is in the nature of an over-the-needle insertable multi-lumen catheter assembly. The assembly comprises an attachment structure having proximal and distal end regions, first and second internal passages which join one another at a junction region to form a distal exit passage, an outer cannula attachment region of a size and construction sufficient to allow a needle to be inserted therethrough, an inner cannula attachment region, a first proximal access region providing access to the first passage, a second proximal access region providing access to the second passage and an exit passage access region providing access to the distal exit passage. The assembly also includes an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region, the outer cannula lumen being of a size sufficient to allow the needle (and if desired an intermediate dilator) to be inserted therethrough. Also included is an inner cannula having proximal and distal end portions and an inner cannula lumen, the proximal end portion of the inner cannula being attached to the inner cannula attachment region in such a manner as to block fluid flow communication between the first proximal access region and the outer cannula lumen, the inner cannula being insertable axially through the first passage and the outer cannula lumen, the inner cannula being of a construction such that when inserted into the outer cannula lumen it does not prevent flow therethrough. In addition there is valve means associated with the attachment structure for closing communication between

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the second passage and the outer cannula lumen, the valve means being openable sufficiently for the inner cannula to pass therethrough and to open up communication between the second passage and the outer cannula lumen.

In accordance with another embodiment of the invention a catheter structure is set forth with which the number of available lumens can be changed without removal from a patient's body. The catheter structure comprises an outer cannula hub having proximal and distal end portions, a passageway therethrough from the distal to the proximal end portion thereof and an outer cannula attachment region. Also present is an inner cannula hub having proximal and distal end portions, a first internal passage therethrough from the distal to the proximal end portion thereof and a second internal passage which joins the first internal passage at a junction region, an inner cannula attachment region, the distal end portion of the inner cannula hub being releasably couplable to the proximal end portion of the outer cannula hub with the first internal passage in the inner cannula hub in communication with the passageway through the outer cannula hub. Also provided is an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region so that the outer cannula extends distally from the outer cannula hub. Further included is an inner cannula attached to the inner cannula attachment region in such a manner as to block fluid flow communication between the proximal and distal end portions of the first passage, the inner cannula having proximal and distal end portions, the distal

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end portion thereof being insertable through the passageway in the outer cannula hub from the proximal end portion thereof and out of the distal end portion thereof. The catheter structure additionally includes
5 an elastomeric septum having a self-sealing opening therethrough associated with the outer cannula hub for closing communication between the second passage and the outer cannula lumen, the distal end portion of the inner cannula being insertable through the opening
10 through the septum. Furthermore, inner cannula sheathing means are provided for preventing the septum from exerting inward radial pressure on the inner cannula when the inner cannula distal end portion is inserted through the opening in the septum, the
15 sheathing means also providing communication between the second passage in the inner cannula hub and the outer cannula lumen.

In accordance with another embodiment yet of the invention a catheter structure is set forth with
20 which the number of available lumens can be changed without removal from a patient's body. The catheter structure comprises an outer cannula hub having proximal and distal end portions, a passageway therethrough from the distal to the proximal end
25 portion thereof and an outer cannula attachment region. Also present is an inner cannula hub having proximal and distal end portions, a first internal passage therethrough from the distal to the proximal end portion thereof and a second internal passage
30 which joins the first internal passage at a junction region, an inner cannula attachment region, the distal end portion of the inner cannula hub being releasably couplable to the proximal end portion of the outer cannula hub with the first internal passage in the

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inner cannula hub in communication with the passageway through the outer cannula hub. Also provided is an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region so that the outer cannula extends distally from the outer cannula hub. Further included is an inner cannula attached to the inner cannula attachment region in such a manner as to block fluid flow communication between the proximal and distal end portions of the first passage, the inner cannula having proximal and distal end portions, the distal end portion thereof being insertable through the passageway in the outer cannula hub from the proximal end portion thereof and out of the distal end portion thereof. The catheter structure additionally includes an elastomeric septum having a self-sealing opening therethrough associated with the outer cannula hub which serves for closing communication between the second passage and the outer cannula lumen, the distal end portion of the inner cannula being insertable through the opening through the septum. An opening member is provided along with positioning means for positioning the opening member in the opening through the septum. The second passage in the inner cannula hub communicates with the outer cannula lumen responsive to positioning of the opening member in the opening in the septum. The opening member also prevents the septum from exerting inward radial pressure on the inner cannula when the inner cannula distal end portion is inserted through the opening in the septum.

Yet another embodiment of the invention is a catheter structure which comprises an attachment

structure having proximal and distal end regions,
first and second internal passages which join one
another at a junction region to form a distal exit
passage, an outer cannula attachment region, an inner
5 cannula attachment region, a first proximal access
region providing access to the first passage, a second
proximal access region providing access to the second
passage and an exit passage access region providing
access to the distal exit passage. The catheter
10 structure further comprises an outer cannula having
proximal and distal end portions and an outer cannula
lumen and being formulated of a material that softens
with a softening ratio of greater than 2:1, the
proximal end portion of the outer cannula being
15 attached to the outer cannula attachment region. Also
included is an inner cannula having proximal and
distal end portions and an inner cannula lumen and
being formulated of a material that softens with a
softening ratio of greater than 2:1, the proximal end
20 portion of the inner cannula being attached to the
inner cannula attachment region in such a manner as to
block fluid flow communication between the proximal
and distal end portions of the first passage, the
inner cannula being insertable axially through the
25 first proximal access region and the first passage.
Further provided is valve means associated with the
attachment structure for closing communication between
the second passage and the outer cannula lumen, the
valve means being openable sufficiently for the distal
30 end portion of the inner cannula to pass therethrough
and to open communication between the second passage
and the outer cannula lumen.

Still another embodiment of the invention is
a catheter assembly comprising an outer cannula hub

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having proximal and distal end portions and defining a central longitudinal passageway therethrough having proximal and distal end portions, the passageway extending from the outer cannula hub proximal end portion to the outer cannula hub distal end portion. The assembly includes an outer cannula having proximal and distal end portions and defining an outer cannula lumen extending from the outer cannula proximal end portion to the outer cannula distal end portion, the outer cannula proximal end portion being attached to the outer cannula hub with the outer cannula lumen in flow communication with the outer cannula hub passageway. The assembly also includes an inner cannula hub having proximal and distal end portions and defining first and second passageways therethrough. Also present is an inner cannula having proximal and distal end portions and defining an inner cannula lumen extending from the inner cannula proximal end portion to the inner cannula distal end portion, the inner cannula proximal end portion being attached to the inner cannula hub with the inner cannula lumen in flow communication with the inner cannula hub first passageway and such that fluid flow from the inner cannula hub first passageway can only proceed through the inner cannula lumen. Attaching means are provided for detachably attaching the inner cannula hub to the outer cannula hub with the inner cannula positioned within and extending longitudinally along the outer cannula lumen. In addition, valve means is associated with the outer cannula hub for blocking communication between the proximal end portion of the outer cannula hub passageway and the outer cannula lumen, the valve means being openable in response to the inner cannula hub being attached to

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the outer cannula hub, the valve means, when opened, providing flow therethrough from the inner cannula hub second passageway to the outer cannula lumen.

A further embodiment yet of the invention is
5 a catheter structure with which the number of available lumens can be changed without removal from a patient's body. The embodiment comprises an outer cannula hub having proximal and distal end portions, a passageway therethrough from the distal to the
10 proximal end portion thereof and an outer cannula attachment region. The embodiment also includes an inner cannula hub having proximal and distal end portions, a first internal passage therethrough from the distal to the proximal end portion thereof and a
15 second internal passage which joins the first internal passage at a junction region, an inner cannula attachment region, the distal end portion of the inner cannula hub being releasably couplable to the proximal end portion of the outer cannula hub with the first
20 internal passage in the inner cannula hub in communication with the passageway through the outer cannula hub. Also present is an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula
25 being attached to the outer cannula attachment region so that the outer cannula extends distally from the outer cannula hub. Additionally, an inner cannula is attached to the inner cannula attachment region in such a manner as to block off fluid flow communication
30 between the proximal and distal end portions of the first passage, the inner cannula having proximal and distal end portions, the distal end portion thereof being insertable through the passageway in the outer cannula hub from the proximal end portion thereof and

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out of the distal end portion thereof. Also, an elastomeric septum is present having a self-sealing opening therethrough associated with the outer cannula hub for closing communication between the second
5 passage and the outer cannula lumen, the distal end portion of the inner cannula being insertable through the opening through the septum. An opening member is provided which is adapted to open the opening in the septum when positioned therein. Moving means serve
10 for moving the opening member into the opening in the septum and thereby providing fluid flow communication between the second passage and the outer cannula lumen.

The catheter structures of the present
15 invention have a number of advantages over prior art devices. A very significant advantage is that one can change the number and size of the lumens without withdrawing the cannula from the patient's blood vessel. Another very significant advantage is the
20 fact that the cannula can be made to be insertable in an over-the-needle fashion. This means that for the same diameter cannula one can utilize a smaller needle and can, in fact, make a smaller puncture wound in a blood vessel. Furthermore, if one uses a softening
25 outer cannula in accordance with a preferred embodiment of the present invention, or softening outer and inner cannulae, the catheter structure can be left in place for relatively long periods of time due to the reduced potential of damaging the vessel
30 when utilizing the softenable cannulae. Still further, if one utilizes a catheter structure in accordance with a preferred embodiment of the present invention which has both its inner and outer lumen swell when it is inserted in a blood vessel, one can

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utilize a still smaller needle thus significantly further reducing trauma. And, construction of a catheter assembly in accordance with the present invention is relatively inexpensive and simple.

5

Brief Description Of The Drawings

The invention will be better understood by reference to the figures of the drawings wherein like numbers denote like parts throughout and wherein:

10

Figure 1 illustrates, in side elevational view, an assembly which includes an outer cannula attached to an outer cannula hub, a needle and a needle hub, all for inserting an over-the-needle cannula in a blood vessel;

15

Figure 2 illustrates, in side elevational sectioned view, the assembly of Figure 1;

20

Figure 3 illustrates, in side elevational sectioned view, a catheter assembly in accordance with an embodiment of the present invention positioned for assembly;

25

Figure 4 illustrates, in sectional view similar to Figure 3 but following assembly, the embodiment of the present invention also illustrated in Figure 3;

Figure 5 illustrates, in side elevational view, the catheter assembly of Figure 4;

Figure 6 illustrates a view taken along the line 6-6 of Figure 5;

30

Figure 7 illustrates, in partially sectioned partial side sectional view, a catheter assembly in accordance with an alternate embodiment of the present invention;

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Figure 8 illustrates, in a view similar to Figure 4, a catheter assembly in accordance with Figure 7;

5 Figure 9 illustrates, in a view similar to Figure 6, the catheter assembly of Figure 7;

Figure 10 illustrates, in side elevational sectioned view, a catheter assembly in accordance with another alternate embodiment of the present invention;

10 Figure 11 illustrates, in a view similar to Figure 6, the catheter assembly of Figure 10; and

Figure 12 illustrates, in partial elevational view, a detail in the distal portions of an inner cannula and an outer cannula in accordance with an embodiment of the present invention.

15

Best Mode For Carrying Out Invention

The present invention provides a multi-lumen catheter assembly 10 (Figure 5) which can be inserted using an over-the-needle technique, as illustrated in, 20 for example, Figures 1-4. Referring to Figure 1, the insertion assembly 11 includes a needle hub 12 having a proximal end portion 14 and a distal end portion 16. A needle 18 is attached to extend distally from the needle hub distal end portion 16.

25 In Figure 1 an outer cannula hub 22 is shown which has a proximal end portion 24 and a distal end portion 26. The distal end portion 16 of the needle hub 12 fits within the proximal end portion 24 of the outer cannula hub 22. An outer cannula 28, which has 30 a proximal end portion 30 and a distal end portion 32, has its proximal end portion 30 attached to extend from the distal end portion 26 of the outer cannula hub 22. The needle 18 fits through an internal lumen 34 (Figure 2) of the outer cannula 28 and extends

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beyond the distal end portion 32 of the outer cannula 28. Suitably the needle 18 will fit snugly but slidably within the inner lumen 34 of the outer cannula 28. For ease and clarity of illustration the needle 18 and the internal lumen 34 are illustrated as having a somewhat larger gap between them.

In accordance with the invention an insertion assembly 11 as illustrated in Figure 1 is inserted a desired distance into a selected blood vessel, normally a vein, after which the needle hub 12 is withdrawn leaving behind the outer cannula hub 22 and the attached outer cannula 28. In a manner which will be discussed below, blood flow is cut off at the outer cannula hub 22 so that no significant bleeding results.

Figures 3 and 4 illustrate an inner lumen positioning assembly 38. The positioning assembly 38 is in the nature of an inner cannula hub having a first internal passage 40 and a second internal passage 42 which join one another at a junction region 44. The inner cannula hub 38, in the embodiment illustrated having a Y-shape, includes a distal end region 46. A first proximal access region 48 provides access to the first passage 40. A second proximal access region 50 provides access to the second passage 42. An inner cannula 52 has a proximal end region 54 and a distal end region 56 (Figure 5). The proximal end region 54 of the inner cannula 52 is attached with its inner lumen 58 (Figure 6) in flow communication with the first internal passage 40 of the inner cannula hub 38 but free from communication with the second internal passage 42 of the inner cannula hub 38.

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Figures 4 and 5 illustrate a multi-lumen catheter assembly 10 (in inserted form) in accordance with an embodiment of the present invention. It is produced by inserting the assembly 11 of Figure 1 in a blood vessel, withdrawing the needle 18 and needle hub 12 and inserting the positioning assembly 38 of Figure 3. The inner cannula 52 is positioned within the outer cannula 28 (Figures 3 and 4). The distal end portion 56 of the inner cannula 52, in the embodiment illustrated, extends beyond the distal end portion 32 of the outer cannula 28. In this manner non-compatible medicaments can be introduced into a blood vessel or other body cavity a spaced distance apart from one another. Or, samples can be removed from a region of the vessel or cavity which is free of a particular medicament which is being introduced via another lumen.

Figure 6 illustrates the fact that an annular passage 60 between the outer cannula 28 and the inner cannula 52, which is the remaining available portion of the outer cannula lumen 34, can serve as a passage for introducing or extracting fluid from a blood vessel. In addition, the inner lumen 58 can be used for this purpose. The inner lumen 58 and the passage 60 can alternatively be used for introduction and/or extraction of sensors, surgical apparatus, fiber optics, etc.

As may be seen in Figures 3 and 4 the junction region 44 serves to form an exit passage 62 to which access is provided by an exit passage access region 64. The distal end region 46 of the inner cannula hub 38 may be seen to be connectable to the proximal end portion 24 of the outer cannula hub 22, for example utilizing a Luer locking mechanism 66 to

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accomplish the connection. Other connecting mechanisms can also be used including a simple sliding fit. As will also be noted an inner cannula attachment region 68 is provided which is adapted to be connected to the proximal end portion 54 of the inner cannula 52, for example by a press fit or plastic welding technique. This connection is upstream of the junction 44 whereby the lumen 58 of the inner cannula 52 is not in flow communication with the second internal passage 42 of the inner cannula hub 38.

Figures 3 and 4 also illustrate the outer cannula hub 22 and valve means 70 which can be associated with the outer cannula hub 22 and which serves for normally closing communication between the second passage 42 of the inner cannula hub 38 and the outer cannula lumen 34. The valve means 70 is openable sufficiently for the inner cannula 52 to pass through it. When the valve means 70 is open it also opens up flow communication between the second passage 42 and the outer cannula lumen 34, the flow communication being accomplished in a manner which is described immediately below.

The particular valve means 70 illustrated includes a self-sealing septum 72, a spring 74 and a shuttle 76 which includes a tubular portion 78 which on compression of the spring 74 extends through a self-sealing opening 80 in the self-sealing septum 72. The tubular portion 78 has an inner diameter 81 sufficiently large so that the inner cannula 52 can pass through it and can leave an annular space 79, of generally about the size of the annular passage 60, open between the inner cannula 52 and the tubular portion 78. It is through the annular space 79 that

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flow communication is provided between the second passage 42 and the outer cannula lumen 34.

Operation of the valve means 72 is apparent from comparison of Figures 3 and 4. In Figure 3 the
5 distal end region 46 of the inner cannula hub 38 has not been slid within the proximal end portion 24 of the outer cannula hub 22. Once this occurs, as seen in Figure 4, the tubular portion 78 will have been forced through the self-sealing opening 80 in the
10 self-sealing septum 72 thereby both opening the annular space and preventing pressure from being applied by the septum 72 to the inner cannula 52 which might cause it to be shut off. This allows the insertion of a relatively soft inner cannula 52 or of
15 an inner cannula 52 which softens on being inserted in a blood vessel. It should be noted that in the embodiment illustrated in Figures 3 and 4 the inner cannula 52 passes through the self-sealing opening 80 in the self-sealing septum 72 before the shuttle 76 is
20 moved so as to force the tubular portion 78 therethrough. Thus, the inner cannula 52 should have sufficient stiffness, at least when initially inserted, so as to be able to be forced through the self-sealing opening 80. It should be noted that the
25 valve means 70 provides a virtually bloodless manner for changing intravenous connection. Furthermore, it eliminates the need for clamping or kinking tubing during such exchanges. Still further, the chances of air emboli or bleeding due to accidental disconnection
30 of an IV (intravenous) set is significantly reduced. Moreover, infusion and aspiration can be carried out rather than only one or the other. Yet further, the apparatus as illustrated accepts standard luers and fits in standard luers.

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It is also important to understand that flow from the second passage 42 into the outer cannula lumen 34 washes through and cleanses the valve means 70 thereby eliminating any dead space which would be present if the flow into the outer cannula lumen 34 was introduced downstream of the valve means 70.

While the inner cannula hub 38 is illustrated as opening the valve means 70 in Figures 3 and 4, it should be recognized that the inner cannula hub 38 is merely illustrative of one type of access member which can provide access through the valve means 70. It may be desirable to open the valve means 70 for other reasons. For example, it may be desirable to insert a radiopaque wire through the valve means 70 so as to be able to measure the length of cannula which will be needed to reach a particular position in a blood vessel. Accordingly, the invention includes such a mechanism and method.

Figures 7, 8 and 9 illustrate an embodiment of the present invention wherein, in addition to the previously mentioned outer cannula 28 and inner cannula 52, a further inner cannula 82 is present within the lumen 58 of the inner cannula 52. The further inner catheter 82 has its own further inner lumen 84. Between the inner cannula 52 and the further inner cannula 82, a passage 86 exists through which fluids, etc., can be introduced or withdrawn. Thus, the configuration of Figures 7-9 provides for the introduction or extraction of three fluids, etc., one through the passage 60, one through the passage 86 and one through the lumen 84. And, the respective distal end portions 88 of the further inner cannula 82, 56 of the inner cannula 52 and 32 of the outer cannula 28 can have openings which are spaced apart

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from one another whereby medicaments, etc., can be inserted and/or samples can be withdrawn and/or nutrient solution can be inserted at spaced distances apart from one another for reasons which have been discussed previously. In the embodiment of Figures 7-9 the inner cannula 52 has been attached to the inner cannula hub 38 in the manner shown in Figure 4 and an additional inner cannula hub 138 has been added which includes its own valve means 70 which can be of the nature shown in Figures 3 and 4, through which the further inner catheter 82 can be inserted. It will be obvious that this type of concentric insertion can be continued to the extent desired and the only limiting factor is the size of the outer cannula 28 which may be inserted in the patient's blood vessel. Figure 8 illustrates the resulting assembly.

Figure 10-12 illustrate an embodiment of the present invention much like that of Figures 1-6, but wherein the inner cannula 52 is divided into two lumens, 90 and 92 thereby providing three different passages, namely the passage 60 and the lumens 90 and 92, for introduction and extraction of fluids, etc., from a blood vessel. As can be seen in Figure 12 the distal end portion 56 of the inner cannula 52 can advantageously be made to be blunt ended. One advantage is that when the distal end portion 56 is blunt ended (and generally smooth) the intima of the blood vessel is less likely to be damaged during insertion of the inner cannula 52 as compared with inserting an open ended cannula. Also, if desired a radiopaque member 97, generally a piece of metal or material loaded with radiopaque filler, may be encased in a distal end 100 of the inner lumen 52 (in lumen 90 and/or lumen 92), the radiopaque member 97 serving to provide a marker

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which allows location of the catheter assembly 10 at a desired position within a blood vessel.

5 In the embodiment shown in Figure 12 the lumen 92 opens at lateral opening 93 located farther distally along the distal end portion 56 of the inner cannula 52 than does the lumen 90 which opens at lateral opening 95. Also, the opening to the passage 60 is at the end of the distal portion 32 of the outer cannula 28 and is a spaced distance proximally from
10 the opening 95. In this manner spaced apart introduction and/or extraction of fluids, etc., is provided.

In the embodiment of Figures 10-12 it is not necessary to have an additional valve means 70.
15 Instead, an additional inner cannula hub 94 is provided having a first internal passage 96 communicating with the lumen 90 and having a second internal passage 98 communicating with the lumen 92. It should be noted that while the passages 90 and 92
20 are shown to be each substantially semicircular in shape any other desired shape can be utilized. Or, separate tubes can be provided within the inner cannula 52, each having a different exit. Spaced apart introduction and/or extraction of fluids, etc.,
25 is provided as with the other embodiments of the invention. An additional valve means 70 is not required.

As has been alluded to it is advantageous if the outer cannula 28 is formed of a material which
30 softens and which swells to increase both its size and the size of its lumen 34 on being inserted into a blood vessel. Generally, it is preferred that the outer cannula 28 softens by a factor (2.4% Secant Modulus ratio) of at least about 2:1, preferably at

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least about 3:1, upon insertion. There are also advantages in having the inner cannula 52 soften by a like amount upon insertion. Alternatively, the inner cannula 52 can simply be formulated of a soft material to begin with. This serves to further reduce irritation to the intima of a blood vessel. Also, the outer cannula 28 preferably is fabricated from a material that swells in volume by a factor of at least about 1.3:1 on being inserted in a blood vessel. This provides the advantage of allowing the use a smaller needle 18 to insert a cannula of a desired and significantly larger size making possible over-the-needle insertion of multi-lumen catheters. The inner cannula 52 can also swell so long as it does not swell enough to block off flow through the outer cannula lumen 34 or through the tubular member 78.

In the case of cannulae which soften on being inserted in a blood vessel it may be desirable to provide coatings on such cannula where they pass through the patient's tissue near the vein wall so as to prevent any kinking from occurring.

In a preferred embodiment, the catheter assembly comprises a cannula of a desired or adjustable length with outer and inner circumferences which increase and/or of a material whose 2.5% Secant Modulus decreases when inserted in a patient.

The cannulae (inner and outer) of the invention can be of any material suitable for introduction into a living subject. Preferably, these materials are polymeric in nature and are selected to be sufficiently stiff for insertion. In general, the cannulae should, when inserted, have a 2.5% Secant Modulus greater than about $20,000 \text{ N/cm}^2$ and preferably greater than about $28,000 \text{ N/cm}^2$ to prevent buckling or

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wrinkling upon insertion into the subject. Even more preferred are those compositions which soften or exhibit a decreased 2.5% Secant Modulus upon, for example, exposure to liquids, insertion of the distal end portion of the cannula into the body of a living subject and its maintenance therein, or exposure to a temperature from about 20°C to about 40°C. Particularly, preferred compositions absorb liquid (i.e., hydrate) and thereafter soften to a 2.5% Secant Modulus of less than 7,000 N/cm² which reduces the trauma to the surrounding tissues of the subject. The inner cannula can simply have a 2.5% Secant Modulus of less than 7,000 N/cm² to begin with. The term softening ratio is used herein to refer to the ratio of the 2.5% Secant Modulus values of the composition selected in the form of a tubular cannula initially to the 2.5% Secant Modulus of the composition when softened. It is preferred that at least a portion of such compositions are hydrophilic. It is also preferred that the composition soften with a softening ratio of at least about 2:1.

Examples of softening polymers useful in the practice of the invention are those described in U. S. Patents Nos. 4,883,699, issued November 28, 1987 and 4,911,691, issued March 27, 1990, both of which are incorporated herein by reference. The preferred composition for the cannula comprises:

- (a) a first phase which comprises a substantially non-hydrophilic polymeric component; and
- (b) a second phase which comprises a hydrophilic polymeric component;

the material (i) being capable of absorbing water to an extent that it softens with a softening ratio of at least about 2:1 and/or swells with a

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swelling ratio of at least about 1.3:1; and (ii) when substantially completely hydrated, having an energy to break of at least about 700 N-cm/cm^3 and a 2.5% Secant Modulus of less than about $7,000 \text{ N/cm}^2$.

5 Also useful are those softening polymers described in U.S. Patents 4,359,558; 4,424,305; 4,454,309 and 4,439,583 of Tyndale Plains-Hunter Ltd. incorporated herein by reference. The preferred cannula composition essentially comprises a
10 polyurethane diacrylate composition having from about 90 to about 65 weight percent of a hydrophilic polyurethane resin and from about 10 to about 35 weight percent of a diacrylate.

 An alternative material which may be utilized
15 as a cannula material is a thermoplastic composition with softenable and/or shaped-memory properties. Such polymeric compositions are described, for example, in the following articles: Softenable, Shape-Memory Thermoplastics for Biomedical Use, Robert S. Ward,
20 M.D. 7 D, August 1985; and Thrombroresistant, Radiopaque, Softenable Thermoplastics Catheter Compound With Shape-Memory Properties, R.S. Ward, K.A. White, J.S. Riffle, Second World Congress On Biomaterials, 10th Annual Meeting Of The Society For
25 Biomaterials, Washington, D.C., April 27 - May 1, 1984. The aforementioned thermoplastic compositions comprise a base polymer that is a block or segmented co-polymer thermoplastic with at least one block type with an abrupt effective glass transition temperature
30 (T_g) at or greater than room temperature, but less than approximately body temperature. The remainder of the base polymer contains hard blocks whose dominant thermal transition is substantially greater than body temperature. The cannulae can also be made to expand

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and soften as follows. The cannulae are originally made with their eventually desired expanded internal diameter and then are heated above the glass transition temperature (T_g), drawn out to form longer and thinner cannulae and held in this state until cooled below the glass transition temperature. Once the longer and thinner cannulae have warmed to a temperature that is greater than room temperature but less than approximately body temperature, i.e., once the cannulae have reached the glass transition temperature, the shape-memory properties operate and the cannulae increase in internal and external diameter while shrinking in length.

It is also preferred when selecting such softening materials of the cannulae that such materials also swell wherein at least a portion of the cannula inner cross-section of the duct and/or outer circumference of the cannula increases to form an enlarged inner cross-section of the duct and/or enlarged outer circumference of the cannula when inserted in a living subject and maintained therein and/or when the duct is contacted by a liquid for a period of time sufficient for the enlarged duct cross-section and/or outer circumference to form. Preferably, the duct cross-section increases from about 25% to about 400%.

The composition of the cannula may be cross-linked if desired. Cross-linking give the composition strength wherein the melting or softening points of the uncross-linked polymeric components permit sterilization of the catheter assembly using a cannula of such composition at above such temperature. Cross-linking of the material selected for the cannula may also be used to adjust the 2.5% Secant Modulus of

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the composition to a desired value. Cross-linking may also increase the tensile energy to break of the material which has been softened. Cross-linking can also be used to minimize extractable components of the composition.

Cross-linking can be effected by use of an appropriate cross-linking agent or by radiation, preferably in the presence of a cross-linking promoter, such as triallyl isocyanourate or the like. Or, the material can be cross-linked by high energy gamma or beta radiation.

The material of the cannulae may contain additional ingredients such as stabilizers, antioxidants, radiopacifiers, medicaments, fillers or the like. For certain applications it may be advantageous to incorporate a water soluble or water dispersible medicament which can leach from the material when it contacts the fluids of the living subject. Such medicaments include anti-thrombogenic agents, antibiotics, antimicrobial, antiviral agents, anticoagulants, anti-inflammatory agents, and the like.

A cannula selected such that it swells or softens should not do so appreciable during the time it is being inserted in a living subject or the like. It is preferable that such cannulae's swelling or softening time should be at least about 15 seconds and preferably at least about 60 seconds.

The swelling of the cannula has several advantages. Swelling of the cannula permits insertion of a smaller device for equivalent fluid flow and/or can result in pressure around a wound site reducing bleeding and bacterial invasion into the wound and prevent catheter slip out, a common cause for changing

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catheters prematurely. Increased cross-section of the cannula duct also permits increased flow through the cannula and/or the positioning of a larger inner cannula when compared with similar non-swelling
5 cannula of identical initial dimensions. This allows access to smaller areas such as the veins in the limbs and easier insertion into the selected site. Further, if the cannula is fed into the blood vessel using an inserter having a channel through which the cannula is
10 fed, swelling of the cannula may increase the outer circumference sufficiently that it becomes as great as the diameter of the inserted channel. After insertion of the cannula this may be desirable. The inserter then loses its ability to slide relative to the
15 cannula due to the pressure of the cannula against the inserter channel. This is advantageous in preventing relative movement of the cannula and inserter. Once the inserter is attached (e.g., by taping) to the subject, further movement of the cannula in or out of
20 the subject is limited. Cannulae which become soft are also advantageous. A soft cannula tends to cause less irritation to the intima (lining of the vein) and to the insertion site and is less likely to contribute to mechanical phlebitis. The softness of the cannula
25 also permits it to float in a vein rather than lie on the point where inserted and consequently any infusion is delivered evenly helping to avert chemical phlebitis.

30 Industrial Applicability

The present invention provides an over-the-needle multi-lumen catheter assembly 10 which is particularly useful for inserting multi-lumen cannula into veins such as the superior vena cava.

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While the invention has been described in connection with specific embodiments thereof, it will be understood that it is capable of further modification, and this application is intended to cover any variations, uses, or adaptations of the invention following, in general, the principles of the invention and including such departures from the present disclosure as come within known or customary practice in the art to which the invention pertains and as may be applied to the essential features hereinbefore set forth, and as fall within the scope of the invention and the limits of the appended claims.

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ClaimsThat Which Is Claimed Is:

1. An over-the-needle insertable multi-lumen catheter assembly, comprising:

an attachment structure having proximal and distal end regions, first and second internal passages which join one another at a junction region to form a distal exit passage, an outer cannula attachment region of a size and construction sufficient to allow a needle to be inserted therethrough, an inner cannula attachment region, a first proximal access region providing access to the first passage, a second proximal access region providing access to the second passage and an exit passage access region providing access to the distal exit passage;

an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region, the outer cannula lumen being of a size sufficient to allow the needle to be inserted therethrough;

an inner cannula having proximal and distal end portions and an inner cannula lumen, the proximal end portion of the inner cannula being attached to the inner cannula attachment region in such a manner that fluid flow communication is blocked between the first proximal access region and the outer cannula lumen, the inner cannula being insertable axially through the first passage and the outer cannula lumen, the inner cannula being of a construction such that when inserted into the outer cannula lumen it does not prevent flow therethrough; and

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Claim 1 contd.

valve means associated with the attachment structure for closing communication between the second passage and the outer cannula lumen, the valve means
35 being openable sufficiently for the inner cannula to pass therethrough and to open up communication between the second passage and the outer cannula lumen.

2. An assembly as set forth in claim 1, wherein the outer cannula softens by at least a ratio of 2:1 on being inserted in a blood vessel.

3. An assembly as set forth in claim 2, wherein the valve means comprises a septum having a self-sealing opening therethrough.

4. An assembly as set forth in claim 3, wherein the valve means further includes:

a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass
5 therethrough leaving a surrounding annular space through which a fluid can flow; and
means for positioning the sleeve through the self-sealing opening.

5. An assembly as set forth in claim 2, wherein the outer cannula lumen swells by at least 1.3:1 on the outer cannula being inserted in a blood vessel.

6. An assembly as set forth in claim 5, wherein the valve means comprises a septum having a self-sealing opening therethrough.

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7. An assembly as set forth in claim 6,
wherein the valve means further includes:

5 a rigid sleeve having an internal diameter
sufficient to allow the inner cannula to pass
therethrough leaving a surrounding annular space
through which a fluid can flow; and
means for positioning the sleeve through the
self-sealing opening.

8. An assembly as set forth in claim 1,
wherein the outer cannula lumen swells by at least
1.3:1 on the outer cannula being inserted in a blood
vessel.

9. An assembly as set forth in claim 1,
wherein the valve means comprises a septum having a
self-sealing opening therethrough.

10. An assembly as set forth in claim 9,
wherein the valve means further includes:
a rigid sleeve having an internal diameter
sufficient to allow the inner cannula to pass
5 therethrough leaving a surrounding annular space
through which a fluid can flow; and
means for positioning the sleeve through the
self-sealing opening.

11. An assembly as set forth in claim 1,
wherein the valve means comprises a septum having a
self-sealing opening therethrough.

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12. An assembly as set forth in claim 11,
wherein the attachment structure further includes a
rigid sleeve having an internal diameter sufficient to
allow the inner cannula to pass therethrough and means
5 for positioning the sleeve through the self-sealing
opening.

13. An assembly as set forth in claim 1,
wherein the attachment structure includes:
an outer cannula hub having a proximal end
portion and the attachment structure distal end
5 portion and including the outer cannula attachment
region and a distal portion of the exit passage access
region; and

an inner cannula hub having a distal end
portion, the attachment structure proximal end
10 portion, the first and second internal passages, the
junction region, the distal exit passage, the inner
cannula attachment region, the first proximal access
region, the second proximal access region and a
proximal portion of the exit passage access region;
15 the distal end portion of the inner cannula
hub being releasably couplable to the proximal end
portion of the outer cannula hub with the distal and
proximal portions of the exit passage access region in
flow communication.

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14. An assembly as set forth in claim 13,
further including:

5 a further inner cannula hub having further
inner cannula hub distal and proximal end portions,
first and second further inner cannula hub internal
passages, a junction region defined by the joining of
the first and second internal passages, a distal exit
passage, a further inner cannula attachment region, a
10 first proximal further access region, a second
proximal further access region and an exit passage
access region, the distal end portion of the further
inner cannula hub being releasably couplable to the
proximal end portion of the inner cannula hub with the
15 exit passage access regions of the inner cannula hub
and of the further inner cannula hub in flow
communication;

a further inner cannula having proximal and
distal end portions and a further inner cannula lumen,
the proximal end portion of the further inner cannula
20 being attached to the further inner cannula attachment
region in such a manner that fluid flow communication
is blocked between the first proximal further access
region and the inner cannula lumen, the further inner
cannula being insertable axially through the first
25 passage of the further inner cannula hub and the inner
cannula lumen, the further inner cannula being of a
construction such that when inserted into the inner
cannula lumen it does not prevent flow therethrough;
and

30

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Claim 14 contd.

35 further valve means associated with the inner
cannula hub for closing communication between the
further inner cannula second passage and the inner
cannula lumen, the further valve means being openable
sufficiently for the further inner cannula to pass
therethrough and to open up communication between the
40 further inner cannula second passage and the inner
cannula lumen.

15. An assembly as set forth in claim 14,
wherein the valve means comprises a septum having a
self-sealing opening therethrough.

16. An assembly as set forth in claim 15,
wherein the valve means further includes:
a rigid sleeve having an internal diameter
sufficient to allow the inner cannula to pass
5 therethrough leaving a surrounding annular space
through which a fluid can flow; and
means for positioning the sleeve through the
self-sealing opening.

17. An assembly as set forth in claim 1,
wherein said inner cannula is internally divided into
a plurality of internal lumens, and wherein said
assembly further includes:
5 a plurality of inner lumen access passages
each of which provides access to a respective one of
said plurality of internal lumens.

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18. An assembly as set forth in claim 17, wherein the valve means comprises a septum having a self-sealing opening therethrough.

19. An assembly as set forth in claim 18, wherein the valve means further includes:

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough leaving a surrounding annular space through which a fluid can flow; and means for positioning the sleeve through the self-sealing opening.

20. A catheter structure with which the number of available lumens can be changed without removal from a patient's body, comprising:

5 an outer cannula hub having proximal and distal end portions, a passageway therethrough from the distal to the proximal end portion thereof and an outer cannula attachment region;

10 an inner cannula hub having proximal and distal end portions, a first internal passage therethrough from the distal to the proximal end portion thereof and a second internal passage which joins the first internal passage at a junction region, an inner cannula attachment region, the distal end portion of the inner cannula hub being releasably
15 couplable to the proximal end portion of the outer cannula hub with the first internal passage in the inner cannula hub in communication with the passageway through the outer cannula hub;

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20 Claim 20 contd.

an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region so that the outer cannula extends distally from the outer cannula hub;

an inner cannula attached to the inner cannula attachment region in such a manner as to block fluid flow communication between the proximal and distal end portions of the first passage, the inner cannula having proximal and distal end portions, the distal end portion thereof being insertable through the passageway in the outer cannula hub from the proximal end portion thereof and out of the distal end portion thereof; and

an elastomeric septum having a self-sealing opening therethrough associated with the outer cannula hub for closing communication between the second passage and the outer cannula lumen, the distal end portion of the inner cannula being insertable through the opening through the septum; and

inner cannula sheathing means for preventing the septum from exerting inward radial pressure on the inner cannula when the inner cannula distal end portion is inserted through the opening in the septum and for providing fluid flow communication of the second passage with the outer cannula lumen.

21. A catheter structure as set forth in claim 20, wherein the outer cannula softens by at least a ratio of 2:1 on being inserted in a blood vessel.

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22. A catheter structure as set forth in claim 21, wherein the inner cannula softens by at least a ratio of 2:1 on being inserted in a blood vessel.

23. A catheter structure as set forth in claim 22, wherein the inner cannula sheathing means comprises:

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough and sufficient to allow fluid to flow between the inner cannula and the sleeve; and means for positioning the sleeve through the self-sealing opening.

24. A catheter structure as set forth in claim 22, wherein the outer cannula lumen swells by at least 1.3:1 on the outer cannula being inserted in a blood vessel.

25. A catheter structure as set forth in claim 21, wherein the inner cannula sheathing means comprises:

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough and sufficient to allow fluid to flow between the inner cannula and the sleeve; and means for positioning the sleeve through the self-sealing opening.

26. A catheter structure as set forth in claim 21, wherein the outer cannula lumen swells by at least 1.3:1 on the outer cannula being inserted in a blood vessel.

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27. A catheter structure as set forth in claim 21, wherein the inner cannula softens by at least a ratio of 2:1 on being inserted in a blood vessel.

28. A catheter structure as set forth in claim 27, wherein the inner cannula sheathing means comprises:

- 5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough and sufficient to allow fluid to flow between the inner cannula and the sleeve; and means for positioning the sleeve through the self-sealing opening.

29. A catheter structure as set forth in claim 28, wherein the outer cannula lumen swells by at least 1.3:1 on the outer cannula being inserted in a blood vessel.

30. A catheter structure as set forth in claim 21, wherein the inner cannula, when softening on being inserted in a blood vessel, exhibits a 2.5% Secant Modulus of no more than 7,000 N/cm².

31. A catheter structure as set forth in claim 21, wherein the inner cannula exhibits a 2.5% Secant Modulus of no more than 7,000 N/cm².

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32. A catheter structure as set forth in claim 31, wherein the inner cannula sheathing means comprises:

- 5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough and sufficient to allow fluid to flow between the inner cannula and the sleeve; and means for positioning the sleeve through the self-sealing opening.

33. A catheter structure, comprising:

- an attachment structure having proximal and distal end regions, first and second internal passages which join one another at a junction region to form a distal exit passage, an outer cannula attachment region, an inner cannula attachment region, a first proximal access region providing access to the first passage, a second proximal access region providing access to the second passage and an exit passage access region providing access to the distal exit passage;
- 5 10

- an outer cannula having proximal and distal end portions and an outer cannula lumen and being formulated of a material that softens with a softening ratio of greater than 2:1, the proximal end portion of the outer cannula being attached to the outer cannula attachment region;
- 15

- an inner cannula having proximal and distal end portions and an inner cannula lumen, the proximal end portion of the inner cannula being attached to the inner cannula attachment region in such a manner as to block fluid flow communication between the proximal
- 20

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Claim 33 contd.

25 and distal end portions of the first passage, the
inner cannula being insertable axially through the
first proximal access region and the first passage;
and
valve means associated with the attachment
30 structure for closing communication between the second
passage and the outer cannula lumen, the valve means
being openable sufficiently for the distal end portion
of the inner cannula to pass therethrough and to open
communication between the second passage and the outer
35 cannula lumen.

34. A catheter structure as set forth in
claim 33, further including:

inner cannula sheathing means for preventing
the valve means from exerting inward radial pressure
5 on the inner cannula when the inner cannula is
inserted through the valve means.

35. A catheter structure as set forth in
claim 34, wherein the valve means comprises a septum
having a self-sealing opening therethrough.

36. A catheter structure as set forth in
claim 35, wherein the inner cannula sheathing means
comprises:

a rigid sleeve having an internal diameter
5 sufficient to allow the inner cannula to pass
therethrough; and further including:

means for positioning the sleeve through the
self-sealing opening.

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37. A catheter structure as set forth in claim 34, wherein the outer cannula lumen swells by at least 1.3:1 on the outer cannula being inserted in a blood vessel.

38. A catheter structure as set forth in claim 37, wherein the inner cannula sheathing means comprises:

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough; and further including:
means for positioning the sleeve through the valve means.

39. A catheter assembly as set forth in claim 33, wherein said inner cannula is formulated of a material that softens with a softening ratio of greater than 2:1.

40. A catheter assembly, comprising:

an outer cannula hub having proximal and distal end portions and defining a central longitudinal passageway therethrough having proximal and distal end portions, the passageway extending from
5 the outer cannula hub proximal end portion to the outer cannula hub distal end portion;

an outer cannula having proximal and distal end portions and defining an outer cannula lumen
10 extending from the outer cannula proximal end portion to the outer cannula distal end portion, the outer cannula proximal end portion being attached to the outer cannula hub with the outer cannula lumen in flow communication with the outer cannula hub passageway;

15

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Claim 40 contd.

an inner cannula hub having proximal and distal end portions and defining first and second passageways therethrough;

an inner cannula having proximal and distal end portions and defining an inner cannula lumen extending from the inner cannula proximal end portion to the inner cannula distal end portion, the inner cannula proximal end portion being attached to the inner cannula hub with the inner cannula lumen in flow communication with the inner cannula hub first passageway and such that fluid flow from the inner cannula hub first passageway can only proceed through the inner cannula lumen;

attaching means for detachably attaching the inner cannula hub to the outer cannula hub with the inner cannula positioned within and extending longitudinally along the outer cannula lumen; and

valve means associated with the outer cannula hub for blocking communication between the proximal end portion of the outer cannula hub passageway and the outer cannula lumen, the valve means being openable in response to the inner cannula hub being attached to the outer cannula hub, the valve means, when opened, providing flow therethrough from the inner cannula hub second passageway to the outer cannula lumen.

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41. A catheter assembly as set forth in claim 40, further including:

5 an outer cannula lumen access member having proximal and distal end portions and an access member passageway therethrough, the access member being detachably attachable to the outer cannula hub by the attaching means if the inner cannula hub is not so attached, the valve means opening in response to attachment of the access member to the outer cannula
10 hub, the valve means, when opened, providing flow therethrough from the access member passageway to the outer cannula lumen.

42. A catheter structure as set forth in claim 41, wherein the valve means comprises a septum having a self-sealing opening therethrough;

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough with sufficient clearance to allow fluid flow from the inner cannula second passageway to the outer cannula lumen; and
10 means for positioning the sleeve through the self-sealing opening.

43. A catheter structure as set forth in claim 40, wherein the valve means comprises a septum having a self-sealing opening therethrough;

5 a rigid sleeve having an internal diameter sufficient to allow the inner cannula to pass therethrough with sufficient clearance to allow fluid flow from the inner cannula second passageway to the outer cannula lumen; and
10 means for positioning the sleeve through the self-sealing opening.

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44. A catheter structure with which the number of available lumens can be changed without removal from a patient's body, comprising:

5 an outer cannula hub having proximal and distal end portions, a passageway therethrough from the distal to the proximal end portion thereof and an outer cannula attachment region;

10 an inner cannula hub having proximal and distal end portions, a first internal passage therethrough from the distal to the proximal end portion thereof and a second internal passage which joins the first internal passage at a junction region, an inner cannula attachment region, the distal end portion of the inner cannula hub being releasably
15 couplable to the proximal end portion of the outer cannula hub with the first internal passage in the inner cannula hub in communication with the passageway through the outer cannula hub;

20 an outer cannula having proximal and distal end portions and an outer cannula lumen, the proximal end portion of the outer cannula being attached to the outer cannula attachment region so that the outer cannula extends distally from the outer cannula hub;

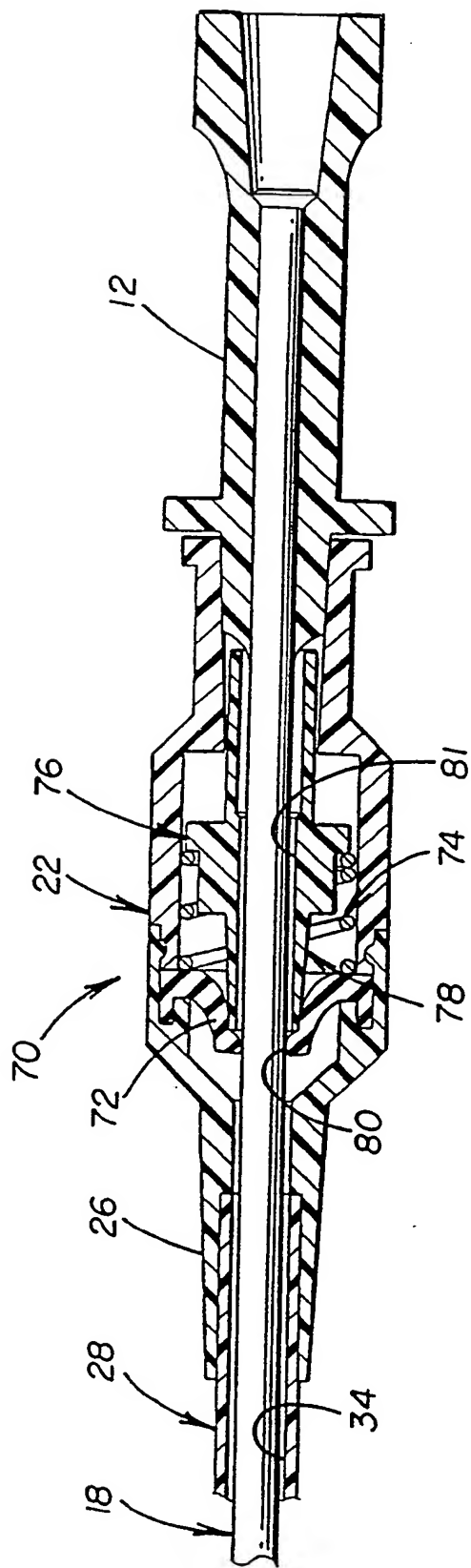
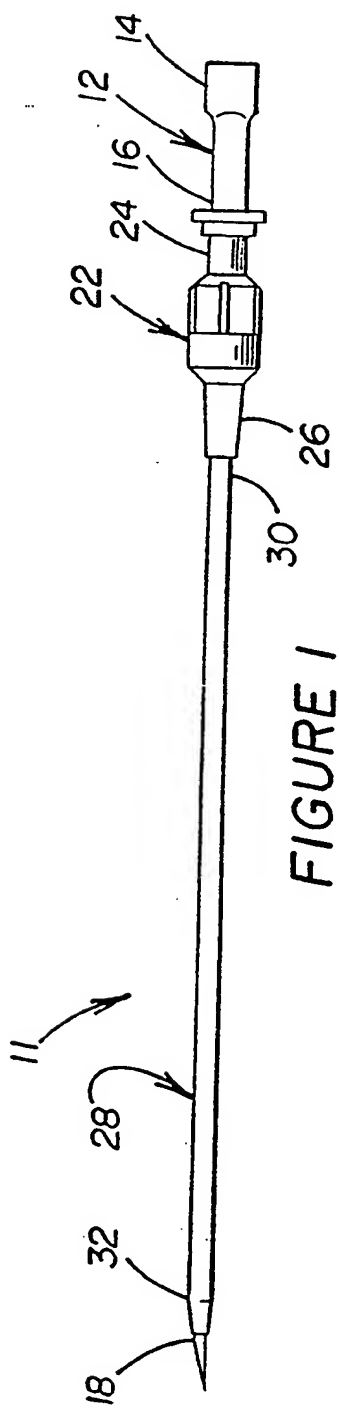
25 an inner cannula attached to the inner cannula attachment region in such a manner as to block off fluid flow communication between the proximal and distal end portions of the first passage, the inner cannula having proximal and distal end portions, the distal end portion thereof being insertable through
30 the passageway in the outer cannula hub from the proximal end portion thereof and out of the distal end portion thereof; and

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Claim 44 contd.

- 35 an elastomeric septum having a self-sealing
opening therethrough associated with the outer cannula
hub for closing communication between the second
passage and the outer cannula lumen, the distal end
portion of the inner cannula being insertable through
40 the opening through the septum;
 an opening member adapted to open the opening
in the septum when positioned therein; and
 moving means for moving the opening member
into the opening in the septum to thereby provide
45 fluid flow communication between the second passage
and the outer cannula lumen.

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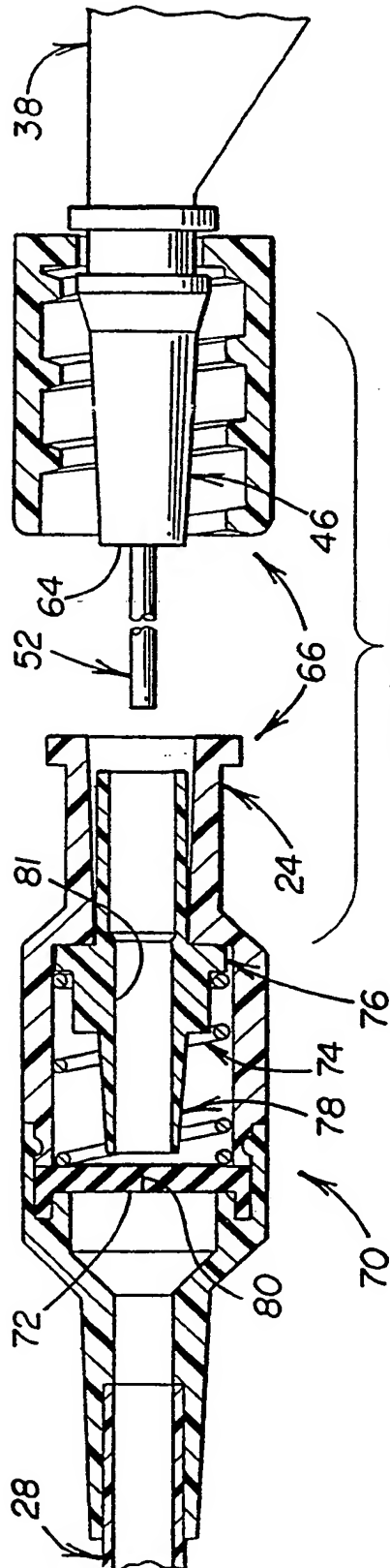
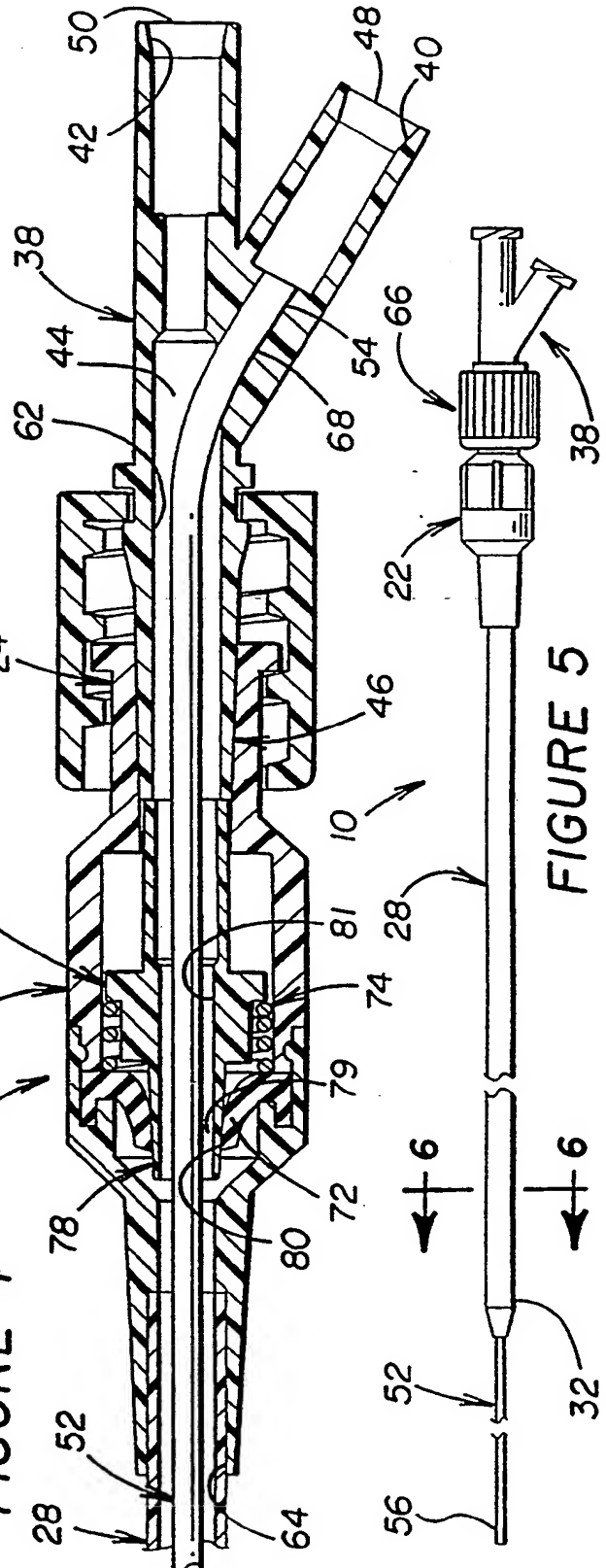


FIGURE 3

FIGURE 4



3 / 5

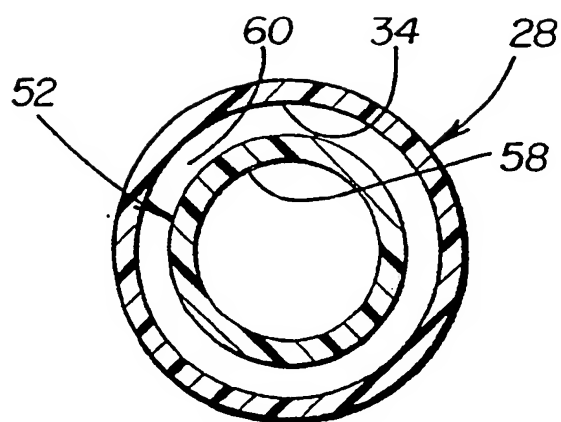


FIGURE 6

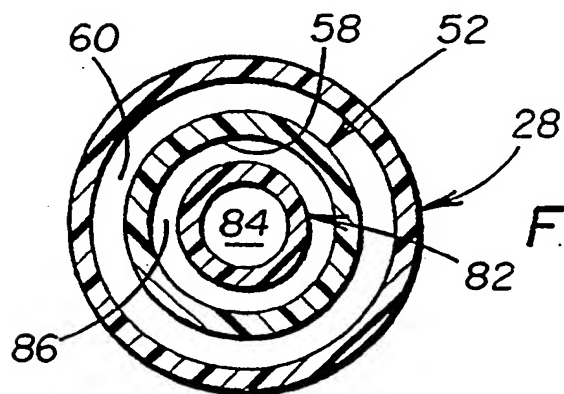


FIGURE 9

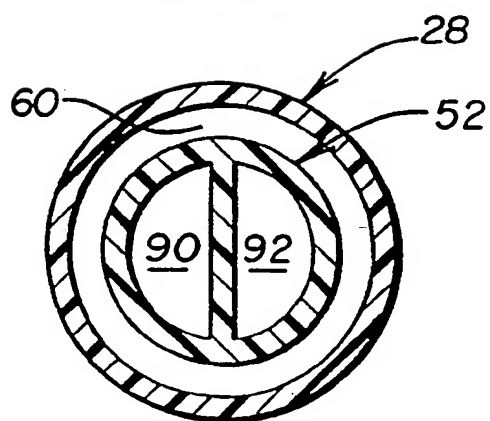
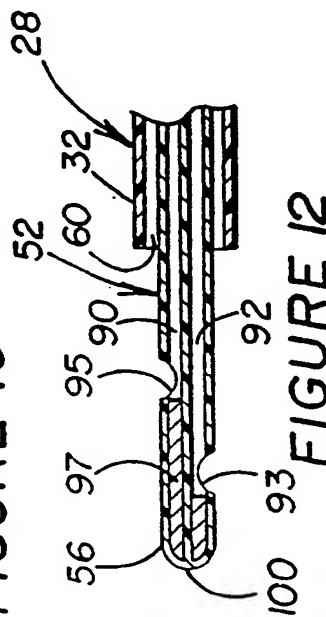
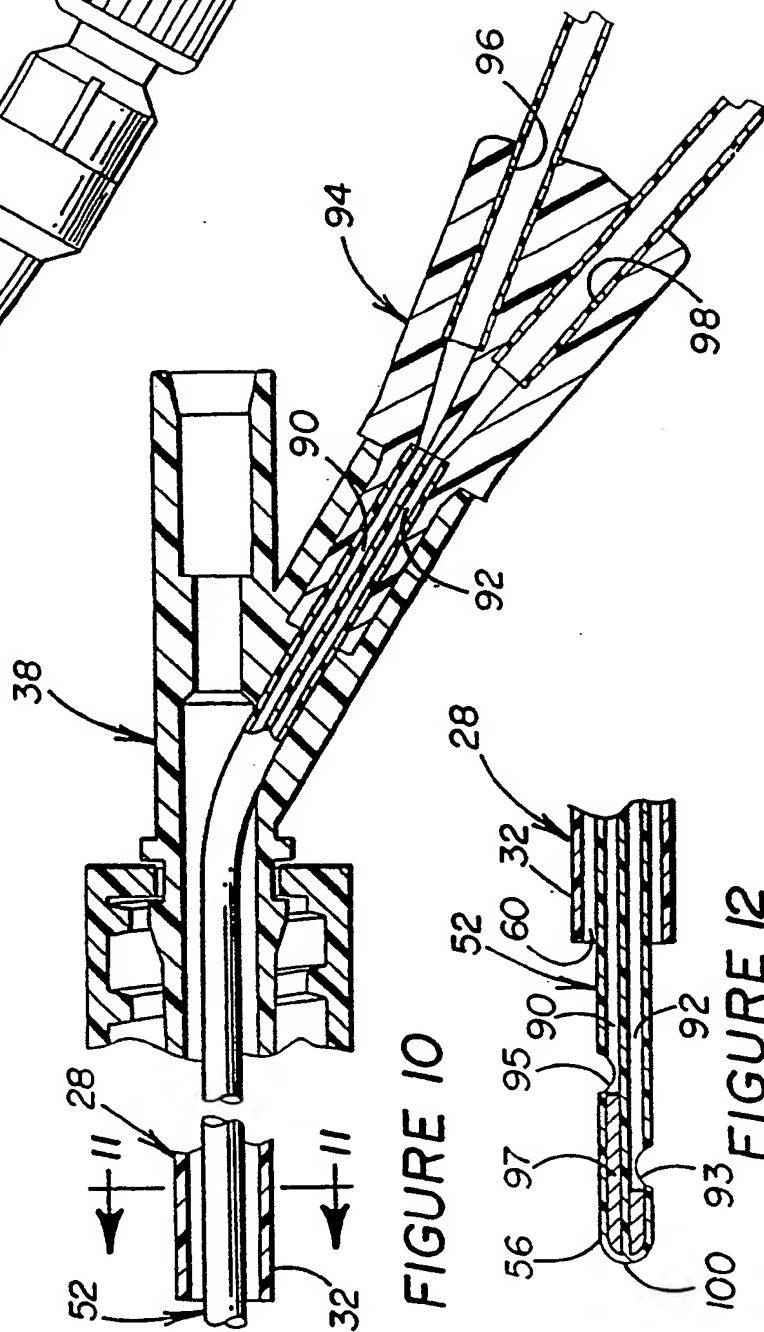
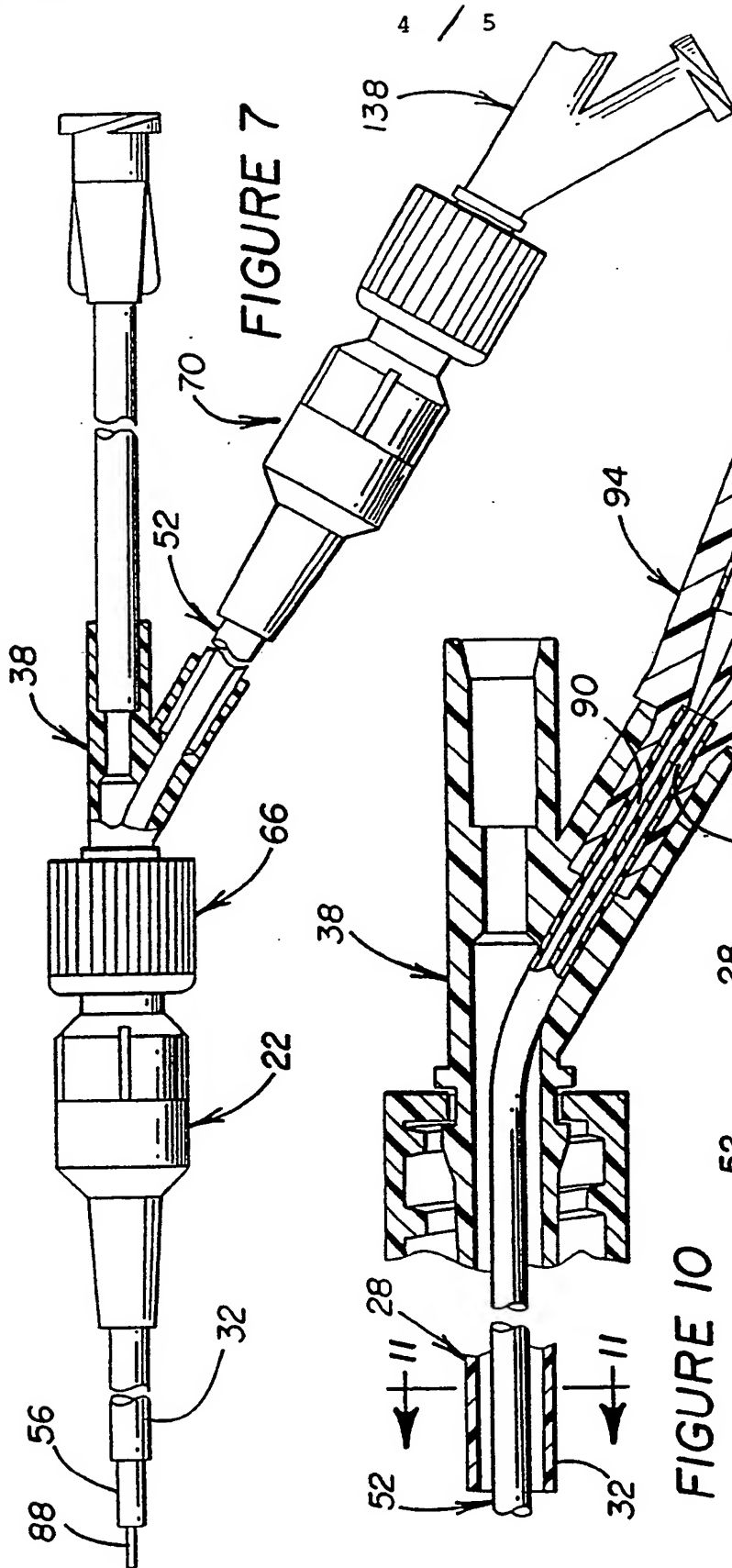


FIGURE 11



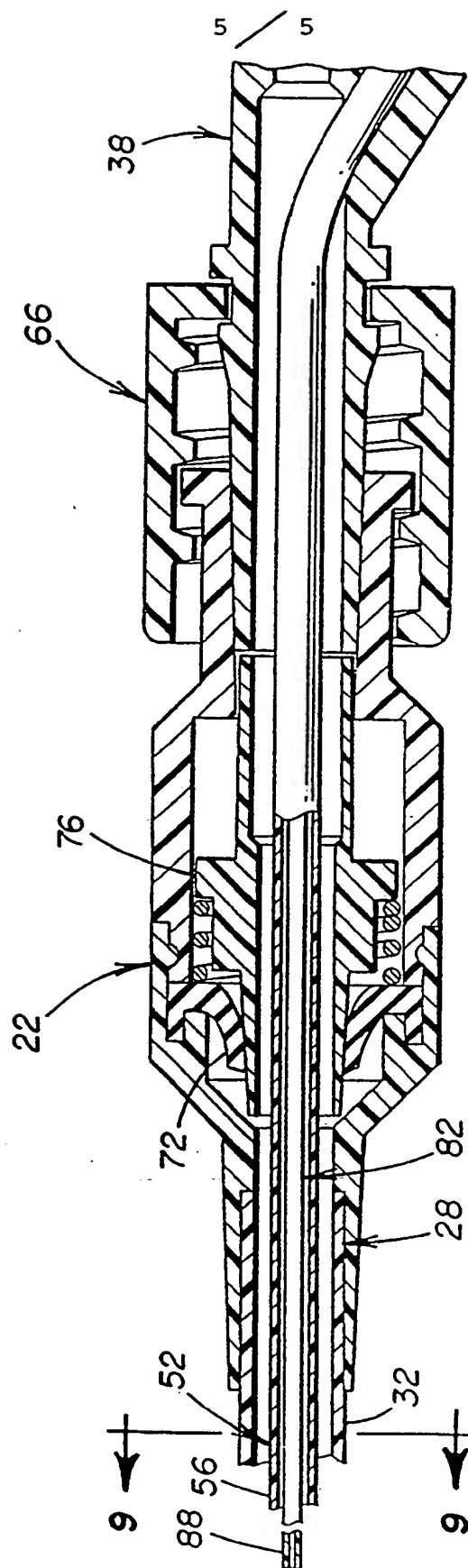


FIGURE 8

INTERNATIONAL SEARCH REPORT

International Application No. PCT/US92/00861

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ³		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC (5): IPC (5) A61M 5/178 US CL : US CL. 604/164, 167, 264		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁴		
Classification System	Classification Symbols	
U.S.	604/93, 158, 164, 167, 224, 245, 246, 264, 280, 283, 284, 905	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁵		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ¹⁴		
Category*	Citation of Document, ¹⁶ with indication, where appropriate, of the relevant passages ¹⁷	Relevant to Claim No. ¹⁸
A	US,A, 4,072,146 (Howes) 07 February 1978 See entire document.	1-44
A	US,A, 4,224,943 (Johnson et al) 30 September 1980, See entire document.	1-44
A	US,A, 4,493,696 (Uldall) 15 January 1985 See entire document	1-44
A	US,A, 4,496,348 (Genese et al) 29 January 1985 See entire document.	1-44
A	US,A, 4,531,937 (Yates) 30 July 1985 See entire document.	1-44
A	US,A, 4,668,225 (Russo et al) 26 May 1987 See entire document.	1-44
A	US,A, 4,745,950 (Mathieu) 24 May 1988 See entire document.	1-44
A	US,A, 4,846,812 (Walker et al.) 11 July 1989 see entire document	1-44
A	US,A, 4,917,668 (Haindl) 17 April 1990 see entire document	1-44
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>* Special categories of cited documents:¹⁶</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p> </div> </div>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search ²	Date of Mailing of this International Search Report ²	
28 MAY 1992	07 JUL 1992	
International Searching Authority ¹	Signature of Authorized Officer ³	
ISA/US	FRANK A. LAVIOLA	

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FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

A	US,A, 4,935,008 (Lewis, Jr.) 19 June 1990 see entire document	1-44
A,P	US,A, 5021044 (Sharkawy) 04 June 1991 see entire document.	1-44

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE¹

1. ☐ Claim numbers __, because they relate to subject matter (1) not required to be searched by this Authority, namely:
2. ☐ Claim numbers __, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out (1), specifically:
3. ☐ Claim numbers __, because they are dependent claims not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING²

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:
3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Search Authority did not invite payment of any additional fee.

Remark on protest

- ☐ The additional search fees were accompanied by applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

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